

011546



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4434-045
Job Sheet 194216



Part No: D4434-045
Part Name: Fwd Outboard Bracket Assembly

Part Weight: 0 lbs
Job Created: 4/29/19
Due Date: 5/30/19
Type: Stock

Job Qty: 6 pcs
Status: New
Job Tracking No:
Created By: Jennifer Renwick
Description:
Note: DWG REV C SHEET 4 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM
Ship Via:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Small Fab - 1	6 pcs	5/30/19	5/30/19	0.00	2.33	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		AUG 22 2019
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	5/30/19	5/30/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		AUG 23 2019
120	Powdercoat - 4 Black Sand - B4B	6 pcs	5/30/19	5/30/19	0.00	0.32	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	6 pcs	5/30/19	5/30/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		

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151MRT:11:55AM T:300F INTSM:11:DS

DA 40
9-80

BK194-77

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140 Small Fab - 2 - B4B	6 pcs	5/30/19	0.00 2.33	QC 3 - 51	
				QC 3 - 58	SmfS 19/8/09
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
150 QC 5	6 pcs	5/30/19	0.00 0.00	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	AUG 29 2019
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
160 Packaging 3-1 - Stock - B4B	6 pcs	5/30/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				Packaging 3 - 1 - B4B	DAS 49 9-88
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	P2 57619
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

					B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - SA	6 pcs	5/30/19	0.00	0.00	QC 21 - SA - 21	AUG 29 2019
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Small Fab
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3
130 - QC3- Inspect Part Finish
140 - Small Fab
150 - QC5- Inspect part completeness to step on W/O
160 - Identify as per dwg & Stock Location:
170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4434-3	Bracket	6 pcs (1 ea)	100-Small Fab - 1	8190193
D4434-5	Bracket	6 pcs (1 ea)	100-Small Fab - 1	5153321
D4441-1	Rubber Seal	3 ft (.5 ea)	100-Small Fab - 1	5092167
MS20426AD4-4	Rivet	36 Ea (6 ea)	100-Small Fab - 1	5113854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4434-3	6	0	0
	D4434-5	6	7	0
	D4441-1	3	364	0
	MS20426AD4-4	36	2,266	0

Part Specifications

Specifications could not be found.

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